



TRIREX® Compound 3025M05

Samyang Corporation - Polycarbonate

Tuesday, November 5, 2019

General Information

General

Material Status	• Commercial: Active		
Availability	• Asia Pacific	• Europe	• North America
Forms	• Pellets		

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.23		ASTM D792
Melt Mass-Flow Rate (300°C/1.2 kg)	22	g/10 min	ASTM D1238
Molding Shrinkage - Flow	3.0E-3 to 5.0E-3	in/in	ASTM D955
Water Absorption (24 hr, 73°F)	0.13	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	8250	psi	ASTM D638
Tensile Elongation (Break)	140	%	ASTM D638
Flexural Modulus	327000	psi	ASTM D790
Flexural Strength (Yield)	11400	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (73°F, 0.125 in)	1.8	ft-lb/in	ASTM D256
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	123		ASTM D785
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load 264 psi, Unannealed	266	°F	ASTM D648
CLTE - Flow	3.1E-5	in/in/°F	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	4.0E+16	ohms·cm	ASTM D257
Dielectric Strength	760	V/mil	ASTM D149
Dielectric Constant	2.85		ASTM D150
Dissipation Factor	9.2E-4		ASTM D150
Arc Resistance	120	sec	ASTM D495
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.06 in)	V-2		UL 94

Notes

¹ Typical properties: these are not to be construed as specifications.